

Electric Heater Package



Internal view water basin



External view water basin



All heaters and controls are furnished with weather-tight enclosures and are factory-mounted ready for field wiring.
(except on S3000 : shipped loose)

Purpose

To protect pan water from freezing when the unit is idle.

Principle of Operation

- The thermostat switches the heater(s) on when the pan water temperature drops below the preset temperature.
- The installed heater kW's are rated to maintain $\pm 4^{\circ}\text{C}$ pan water temperature at an ambient temperature of -18°C
- The Low Level Cut Out Switch (with integrated stilling chamber) prevents heater burn-out when the pan water drops below the heater level.



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Description of Components



Heater

The complete electric heater package consists of:

Immersion Heaters of “hairpin” high watt density type.

- Heaters can be wired for 3-phase supply, 400V star configuration or 230V delta configuration (except 1kW heater which is only 1-phase).
- All heaters are supplied with a cast aluminium enclosure IP 65.
- All heaters can be used for 230V 1-phase supply with all terminals wired in parallel.
- Heaters are supplied with a cable gland.
- All heaters have one earth terminal.
- Mounting hole Ø 48 mm.



Thermostat

Industrial type thermostat ATH-2

- Single pole double throw contacts.
- Splash proof IP54 enclosure.
- Suitable for 230V max 10A.
- With earth connection.
- Mounting hole Ø 35 mm.



Low Level Cut Out Switch

Low Level Cut Out Switch

- Barksdale UNS-ABS with integrated stilling chamber.
- Single pole single throw switch.
- Splash proof enclosure IP 65.
- Suitable for 230V AC-1A (50W/VA).
- Of complete plastic construction (no earthing required).
- Mounting hole Ø 45 mm.

Note: Wiring should include contactors, a circuit-breaker and an auxiliary switch to de-energize the heaters whenever the circulating pump is running.

For more information contact :

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